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**MODEL K100-D/488
GPIB ANALYZER**

OPERATING AND SERVICE MANUAL

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 **GOULD**
An Electrical/Electronics Company

OPERATING AND SERVICE MANUAL

MODEL K100-D/488 GPIB ANALYZER

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SECTION I

GENERAL INFORMATION

1.1 Certification

Gould Inc. certifies that this instrument was thoroughly tested and inspected and found to meet its published specifications when it was shipped from the factory.

1.2 Warranty

All Gould Inc. products are warranted against defects in materials and workmanship. This warranty applies for one year from the date of delivery, or, in the case of certain major components listed in the operating manual, for the specified period. We will repair or replace products that prove to be defective during the warranty period. If a unit fails within thirty days of delivery, Gould Inc. will pay all shipping charges relating to the repair of the unit. Units under warranty, but beyond the thirty day period, should be sent to Gould Inc. prepaid and Gould Inc. will return the unit prepaid. Units out of the one year warranty period, the customer will pay all freight charges. IN THE EVENT OF A BREACH OF GOULD INC.'S WARRANTY, GOULD INC. SHALL HAVE THE RIGHT IN ITS DISCRETION EITHER TO REPLACE OR REPAIR THE DEFECTIVE GOODS OR TO REFUND THE PORTION OF THE PURCHASE PRICE APPLICABLE THERETO. THERE SHALL BE NO OTHER REMEDY FOR BREACH OF THE WARRANTY. IN NO EVENT SHALL GOULD INC. BE LIABLE FOR THE COST OF PROCESSING, LOST PROFITS, INJURY TO GOODWILL, OR ANY SPECIAL OR CONSEQUENTIAL DAMAGES. THE FOREGOING WARRANTY IS EXCLUSIVE OF ALL OTHER WARRANTIES, WHETHER EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

1.3 Description

The Model K100-D/488 GPIB Analyzer was designed to provide a convenient and effective method for the digital designer and troubleshooter to utilize the Model K100-D Logic Analyzer when the task involves the design or troubleshooting of a GPIB (IEEE-488) system or interface. Compact and simple to use, this probing accessory allows monitoring of bi-directional data flows and isolation of timing problems. The K100-D/488 transforms the K100-D into a high resolution GPIB analyzer.

As shown in Figure 1.1, the pod replaces the standard probes as the input to the K100-D via the front panel connectors. A 24 pin GPIB compatible "piggy-back" type cable terminating on a 36" ribbon cable provides connection between the pod and the GPIB.

GPIB data lines (DIO1-8) are input via the 488 INPUT connector and are recorded on channels 0 to 7 of the K100-D. The handshake and management lines are input via the 488 INPUT and recorded on channels 8 to F (INPUT B) of the K100-D. The CK (Clock) input to the K100-D is tied to the DAV line of the bus and the CQ (Clock Qualifier) is tied to +5V (TTL true). Lines 8-F, CK or CQ may be switched and thus disconnected from their origins, and to a new origin selected by the user (see Figure 1.3). The user selected inputs enter the pod via a 20-pin connector labeled Input A (gray). The 20-pin connector has a ribbon cable terminated by 0.25"

diameter wire wrap receptacles. Grabbers are included with a K100-D/488 that are fitted to the wire wrap receptacles, to allow incircuit probing. The wire wrap receptacles can be used in conjunction with 0.25" wire wrap posts or DIP clips. The cover of the pod includes a power "ON" indicator LED (green) and 10 two-position switches (see Figure 1.2).

The numbering, 1 to 5, under the switches has no meaning to the user. For convenience, all user inputs are labeled at the wire wrap receptacles. The labels correspond to the K100-D channels on which the user inputs will be recorded.

When all the switches are in the GPIB INPUT positions, the pod maintains a transparent relationship with the bus. The user inputs are terminated by one TTL load (74LS244 chip).

1.4 Specification

DESCRIPTION

The K100-D/488 allows convenient and flexible connection of the K100-D to the GPIB bus. All 16 bus signals may be recorded at internal clock rates up to 100 MHz (10 ns/sample). The bus signal DAV may be used to clock the data when timing information is not required. Eight additional USER INPUTS are provided to allow probing other signals. External Clock (CK) and Clock Qualifier (CQ) inputs are also provided.

INPUTS

Impedance: Low power Schottkey TTL input I_{IL} max = 0.2 μ A
(all inputs)
Capacitance: 30 pF max

GPIB INPUT

16 inputs all GPIB signals are recorded.
8 DIO lines are always monitored and recorded on channels 0-7 of the K100-D.
8 management/handshake lines may be selectively recorded on channels 8-F of the K100-D.
26 pin card-edge connector (0.1" centers).
A 36" cable and connector which mates with standard GPIB connectors is provided.

USER INPUTS

8 data inputs may be monitored and recorded on channels 8-F of the K100-D.
1 Clock input (CK) ANDed with 1 Clock Qualifier input (CQ).
20 pin card edge (0.1" centers).
A 24" cable is provided for connection to 0.025" sq. posts.

EXT. CLOCK TIMING SPECIFICATION

Max external clock rate = 10 MHz.

Set-up Time = 20 ns max.
Hold Time = 20 ns max.

INPUT SELECTION

8 switches on the front panel allow individual selection of either the GPIB's management/handshake lines or USER INPUTS for recording on channels 8-F of the K100-D.

1 switch allows external clock selection of either DAV or USER CL (Clock). The K100-D may alternately use it's own internal clock.

1 switch allows input of a USER CQ (Clock Qualifier) which may be used with either external clock selected above.

Temp. Range: 0-50⁰ C operating.

Size: 9.2 cm (3.6") wide, 17.3 cm (6.8") deep, 2.5 cm (1.0") thick.

Weight: 0.5 kg (1.0 lb.).

Power: Provided by K100-D (rear panel) through a 3-conductor cable with LEMO connector.

Power

Consumption: +5.0 V @ 250 mA
-5.2 V @ 350 mA.

Accessories Included: Each K100-D/488 is shipped complete with one GPIB Input cable, one User Input cable, and an Operating and Service Manual.

Accessories Available: For your convenience in meeting spare and multiple requirements, the following items listed below can be purchased separately.

BIOMATION PART NUMBER

ITEM

PN 0112-0274

GPIB Input cable (36")

PN 0112-0365

User Input cable (24")

PN 0112-0333

Spare grabbers for K100-D (Qty. 20)

PN 0112-0278

Extra Operating and Service Manual



Figure 1.1 The K100-D Logic Analyzer with K100-D/488 GPIB Analyzer installed.

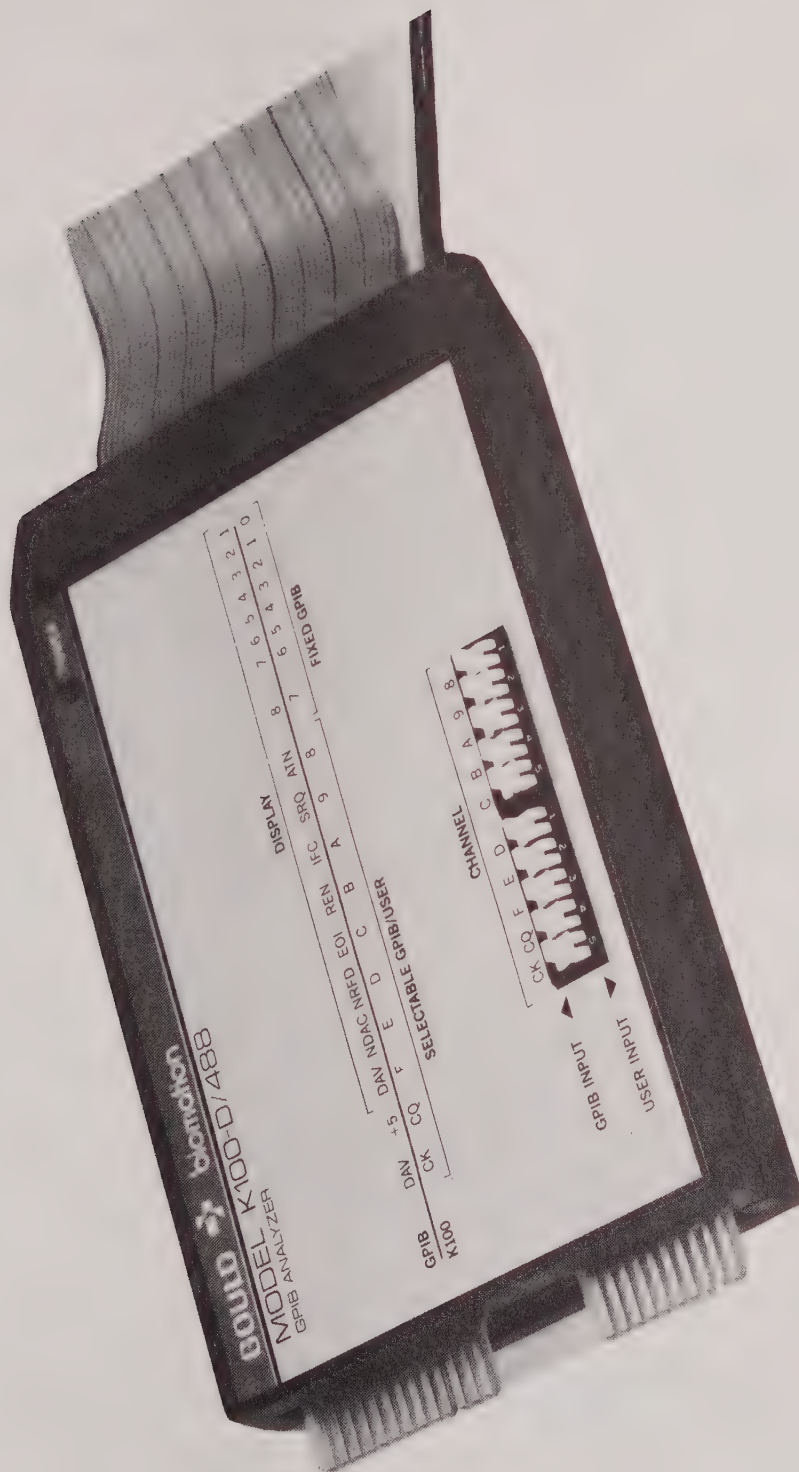


Figure 1.2 Front panel view of the K100-D/488 GPIB Analyzer. All inputs are in GPIB switch positions.

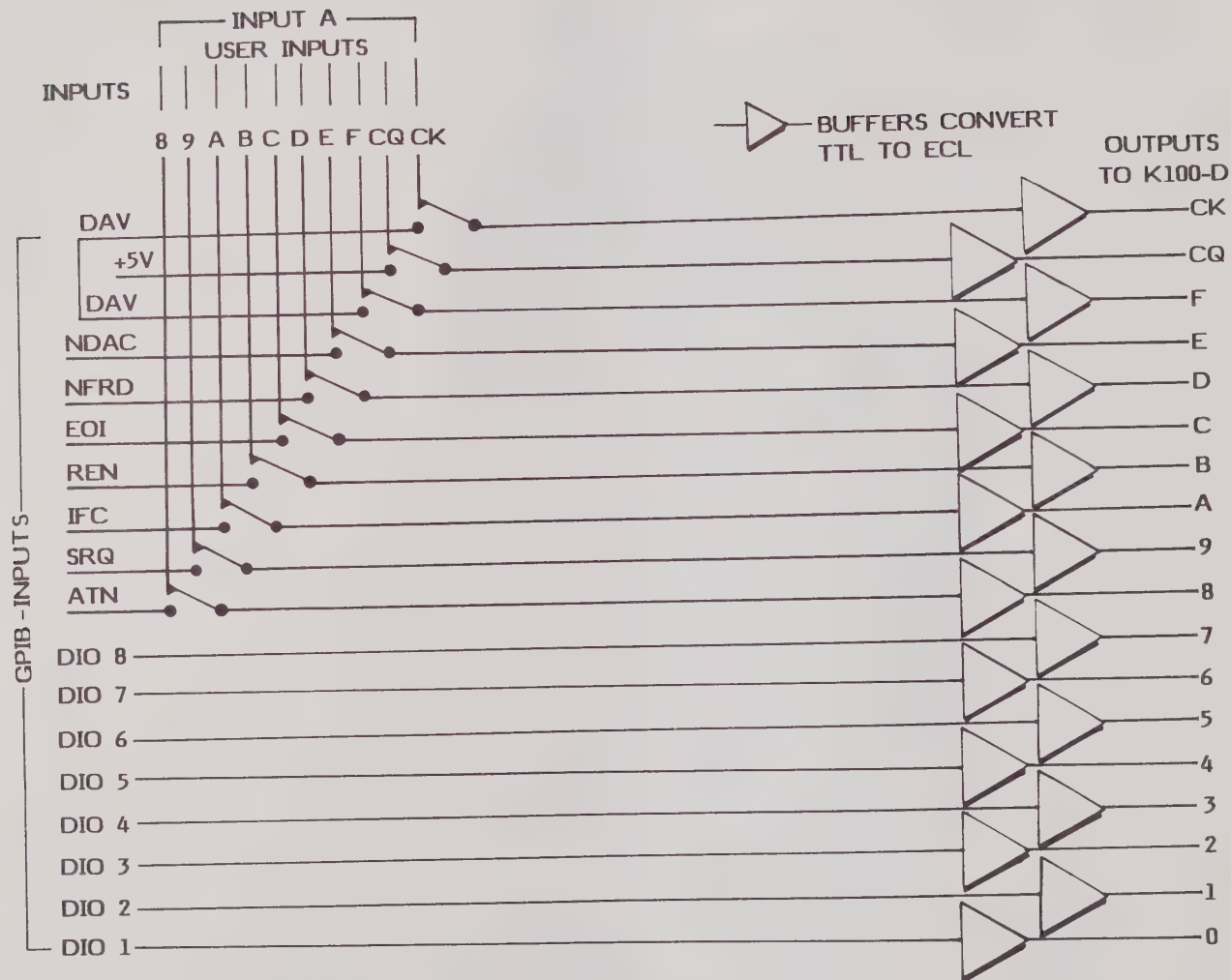


Figure 1.3 The Block Diagram of K100-D/488 GPIB Analyzer is shown with all switches in the user selected input positions. General management/handshake lines are not monitored.

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SECTION II

INSTALLATION

2.1 Introduction

This section contains information on unpacking, inspection, repacking, storage, and installation of the Model K100-D/488 GPIB Analyzer.

2.2 Unpacking and Inspection

Inspect instrument for shipping damage as soon as it is unpacked. Check for broken grabbers and connectors; inspect cables and panel surfaces for dents, scratches, and breaks. If the instrument is damaged in any way or fails to operate properly, notify the carrier immediately. For assistance of any kind, including help with instruments under warranty, contact your local Gould Inc., Instruments Division, Biomation Operation representative or Gould Inc., Instruments Division, Biomation Operation, in Santa Clara, California, U.S.A.

2.3 Storage and Shipment

To protect valuable electronic equipment during storage or shipment, always use the best packaging methods available. Contract packaging companies in many cities can provide dependable custom packaging on short notice.

2.4 Preparation For Use

- 2.4.1 Connect power to the pod via the ± 5.0 V output on the rear panel on the Model K100-D Logic Analyzer.
- 2.4.2 Plug the GPIB input cable (with connector labeled 488 INPUT), onto the edge connector closer to the top of the pod. Plug the user input cable (with connector labeled INPUT A), to the edge connector closer to the bottom of the K100-D/488. (See Figure 1.1).
- 2.4.3 Connect the other end of the GPIB (24 conductor) cable, via its "piggy-back" type connector (standard GPIB), to the system or instrument to be tested.
- 2.4.4 Connect the other end of the user input cable to test points as desired.
- 2.4.5 Connect the two large cables (hardwired to the pod) to the appropriate inputs on the lower right side of the front panel of the K100-D.
- 2.4.6 Put the appropriate user input switches in the user input positions for those lines selected as user inputs only. When all switches are in the GPIB position, all 16 GPIB lines can be monitored by the K100-D.

The K100-D/488 is now ready for use.

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SECTION III

OPERATION

3.1 Introduction

This section explains the use and function of the switches on the Model K100-D/488 GPIB Analyzer, as well as providing a typical application to familiarize the user with the operation of the Pod.

3.2 Controls and Capabilities

The K100-D/488 allows the user to conveniently view the 8 DIO (data lines) and 8 general management/handshake lines that comprise the 16 active lines of the GPIB. Ten switches (see Figure 1.2) are provided to allow the user to view non-GPIB data in lieu of the 8 handshake/management lines. When the 10 switches are in the GPIB INPUT position, all 16 active lines of the GPIB are viewed by the Model K100-D Logic Analyzer. The user can view non-GPIB inputs by putting the appropriate switch(es) in the USER INPUT position (see Figure 1.3). Note that two additional lines should be considered: When in the GPIB INPUT POSITION, (the Clock Qualifier) CQ input to the K100-D is tied to a (logic) true input (+5.0 V) and the Clock (CK) to the DAV line (Data Valid) from the GPIB under test. The K100-D can clock using non-GPIB originating signals by switching channels CK and CQ to the USER INPUT switch position. The user can view the phase relationship of the handshake signals by using a clock(s) derived from the system and synchronous to DAV but at a much higher frequency. Alternately, the user can view these phase relationships by utilizing the internal clock provided in the K100-D for asynchronous viewing. Again, the clock frequency should be much higher than that of DAV.

User inputs are input via the connector/cable labeled INPUT A (gray). The cable is terminated by 20 wire wrap receptacles. The black shielded receptacles are ground. The blue shielded receptacles are labeled with their corresponding K100-D channels, Clock (CK) and Clock Qualifier(CQ).

Open user inputs to the K100-D/488 will float high (TTL "1"). Although it appears possible to program channel threshold voltages, this feature is in fact disabled as the K100-D/488 inputs are referenced to a TTL threshold. Threshold settings on the K100-D status display have no effect on the K100-D/488.

3.3 Typical Applications

It is assumed that the user of K100-D/488 is familiar with the IEEE-std-488-1978 which is available from IEEE Incorporated, East 47th Street, New York, NY 10017. The user will probably be involved with the development of a GPIB interface to an instrument, or the creation of an entire GPIB based system, including several instruments.

For the instrument designer, the K100-D/488 can help in ascertaining if the instrument interfaces with the bus in the appropriate manner. For example; the designer may find that the data onto the bus from his instrument is not the same as appears on the display of the instrument's front panel. In addition, the data being output on to the bus changes although the instrument's display is not changing.

First, using the K100-D/488 set-up (see Section 3.2), the user monitors the data lines (DIO1-8) using DAV as the clock input to verify that the controller is seeing the same data as the logic analyzer and is functioning properly.

Second, the user inspects the timing relationship of the data (DIO1-8) and the DAV line by asynchronous clocking via the internal clock in the K100-D. He selects a time base at least 10X the frequency of DAV. The designer may find that DAV is TRUE before the data has settled. If that is not the source of the problem, he may try a third solution.

Third, the user inspects the timing relationship of DAV, NFRD, NDAC and the data (DIO-7). This is achieved using the internal clock of the K100-D, with a time base much greater than the rate of DAV (10X minimum). Triggering on NFRD, NDAC, or DAV using a delay allows a clear viewing of the timing relationships as shown in Figure 3.1.

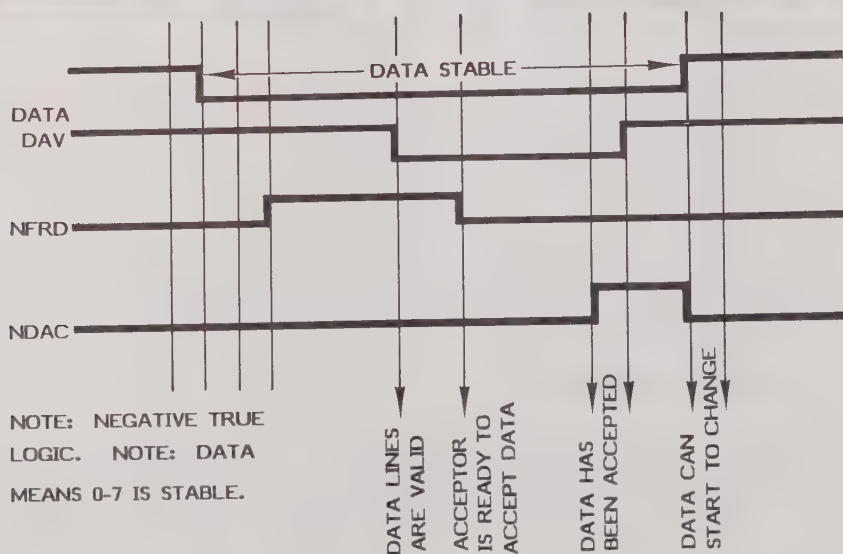
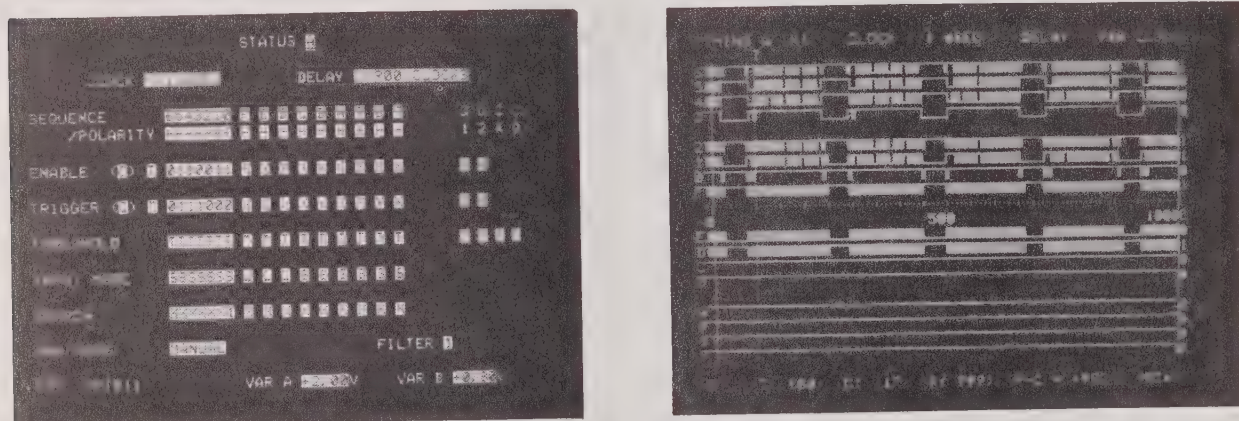


Figure 3.1 This is the timing diagram that can be expected when recording the handshake and data lines on the GPIB. The K100-D used asynchronous (internal) clocking at a rate high enough to allow at least 10 samples while NADC was high.

CHANNEL F is DAV
CHANNEL E is NDAC
CHANNEL D is NFRD
CHANNELS 0 to 6 are data lines

Many more steps may be required before the interface is completely debugged. The purpose of this text is to demonstrate a few examples.

The system designer may use the K100-D/488 to find out why the various bus compatible instruments he thought would interact properly are not doing so. The designer can view portions of programs by triggering on a particular instrument's talk address, after enabling on a previous talk address, where the two addresses are found sequentially in the program. The data streams can be checked for glitches (extremely short spikes) by running the program with the K100-D in the sample mode, entering the data into the B memory, then running the same program again with the K100-D in the latch mode, and then comparing memory A to B. All differences shown in the compare mode are the glitches.

It is possible that the IEEE-488 cable has had glitches induced on it by virtue of its physical placement near a high voltage spike source.

Glitch hunting is but one of the many uses the system designer may have for the K100-D/488. The user specified inputs allow the system designer to look inside his various instruments and determine which instrument, for example, is last to release the bus NDAC line. This is accomplished by looking at the source of the bus NDAC signal in a particular instrument prior to it being buffered onto the bus. That signal is compared to the bus NDAC line, and can be viewed in the portion of the program that has been deemed "slow" by the system designer.

Combined with the K100-D/488, the K100-D is a highly flexible tool for bus analysis. Its uses go far beyond the applications outlined here. Our application engineering staff is available to discuss applications with you.

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SECTION IV

THEORY OF OPERATION

4.1 Introduction

The Model K100-D/488 GPIB Analyzer is designed as a passive interface device to monitor a GPIB IEEE 488 bus.

4.2 Functional Description

The 488 pod allows the user to monitor an IEEE-488-1975 standard, or allows the user to monitor any TTL logic family using the "User Input" cable assembly.

4.3 Functional Detail

The user can either select the IEEE 488 input, or the user input, which is selected through double pull, double throw switches which protrude through the case of the pod. Once the signals have been selected, the 488 pod uses level translators to translate the data input from the TTL Logic family to the ECL logic family for transmission into the K100-D.

The output of the 488 pod (Input A, B) are routed through flat ribbon cables in paired differential ECL signals to the Model K100-D Logic Analyzer for noise immunities.

NOTE: The output of the 488 pod is unterminated differential ECL for each signal that goes into the K100-D. The termination is in the K100-D on the front-end board.

The 488 pod receives its power through a LEMO connector which is connected to the rear panel of the K100-D; this LEMO connector supplies ± 5 V and a logic ground. The LED indicates that power is applied to the 488 pod.

4.4 Detailed Description

The IEEE 488 bus monitoring is received on the 488 pod through a resistive network which presents a load to the device of approximately $2\text{ k}\Omega$, and a voltage reference of approximately 3.37 V. This is a Thevinin equivalent of the 3.9 to 5 V and the 6.2 to ground. These are the IEEE standard termination values. The GAB and GAC, NRFD, et cetera to DI01. All these lines are terminated per the standard using the resistive network pack, RP1 and RP2.

The path through the IEEE standard, once received into the pod, is terminated and driven through 74 LS244 tri-state devices. These devices are always enabled by attaching pins 1 and 19 to ground. Therefore, they are used for buffering to provide a high impedance, low power source to the GPIB bus, which is also the IEEE standard. The signals are routed to the level translators via switches S pack 1 and S pack 2.

These signals either allow the IEEE 488 to be routed to the level translators or the user port input (J4-2 to J4-20 respectively).

The IEEE 488 path continues through from the connector, through the termination, through the buffer, through the S packs, and goes to a 10 124 logic device which is a TTL to ECL translator. The translator will translate the voltages from the TTL logic level to the ECL logic level for differential transmission to the K100-D.

NOTE: Lines 0, 1, 2, on up to channel F, these logic levels will go into the K100-D through ribbon cables and connectors input A and input B, to be displayed on the K100-D with the same format. Channel 0 being channel 0 on the K100-D; channel F being channel F on the K100-D.

The other path that you can follow into the K100-D/488 pod is through the user's port option. This is a flying lead input connection which means the cable can be connected to the IC sockets or a clip to look at two TTL logic families. The lines on the J4 connector are loaded with the high impedance, low power LS-244 devices, which are always enabled through pins 1 and 19. These signals are routed to connections on the K100-D, 8 through F, CQ, and clock via switch pack 1 and switch pack 2.

To summarize, the IEEE 488 pod is used to monitor either logic families, or TTL, or the logic TTL under both standards of the IEEE 488 1975, and is essentially a bit switch to input either the GPIB, or the user's port, to the K100-D as shown in the block diagram (Figure 1.3).

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SECTION V

CALIBRATION PROCEDURES

5.1 Recalibration of Internal Circuits

There is no calibration of the internal circuitry of the Model K100-D/488 GPIB Analyzer.

5.2 Required Test Equipment

The following test equipment are required to verify performance of the K100-D/488.

1. 250 MHz Oscilloscope; two channels with horizontal resolution to 1 ns (Tektronix 475A).
2. Pulse generator (Tektronix PG502 or equivalent).
3. Model K100-D Digital Logic Analyzer.

5.3 Power Supply Verification

Remove the top and bottom covers of the unit via four screws located on the bottom cover. Plug in the power cable connector into the rear of the K100-D and verify that +5.0 VDC and -5.2 VDC are present at the P.C.B. Red wire is +5.0 V, Black wire is ground, and Green wire is -5.2 V.

<u>Voltage</u>	<u>Range</u>
+5.0 VDC	± 50 mV
-5.2 VDC	± 50 mV

Verify that the voltages are within the range specified and that the green power LED is lit.

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SECTION VI

MAINTENANCE

6.1 Introduction

This section covers the Model K100-D/488 GPIB Analyzer diagnostic routine. Repair of the board can be performed with the aid of the technical description in Section IV as well as the diagnostic routine in this section.

The drawings in Section VII have been included to aid service personnel who wish to troubleshoot to the component level. Additional assistance regarding a particular problem can be obtained by contacting the Customer Service Department at the factory: Phone (408) 988-6800, TWX 910-338-0509.

6.2 Functional Checkout

The following procedure checks the operation of all channels of the GPIB Analyzer.

- 6.2.1 Connect the K100-D/488 output cables to their respective connector, A and B inputs, on the front panel of the K100-D.
- 6.2.2 Plug in the LEMO power cable connector into the rear of the K100-D and turn its power switch ON.
- 6.2.3 Turn on the pulse generator and adjust the output of 1 MHz square-waves at TTL levels (0.0 V to approximately 4.0 V amplitude).

NOTE: Connection of the signal generator output to the GPIB inputs of the pod may be accomplished in one of two ways. Either inject the square-waves at the J1 edge-connector fingers of the P.C.B. with suitable 26-pin card-edge connector, or use a mating connector for the GPIB 24-pin connector P1 on the GPIB input cable. Connection of the square-wave generator output to the USER INPUT port may be accomplished by either using the "push-on" wire wrap receptacles at the user input cable, or by using a suitable 20-pin card-edge connector (0.1" centers).

- 6.2.4 Connect the square-wave signal generator output to GPIB input connector J1-1(DIO1). Connect up generator ground to one of the card-edge connector grounds J1-12, 14, 16, et cetera. With the K100-D in status mode and power-up complete, the combinational trigger word will be all don't cares (X's) except for a 1 for channel 0. Press **AUTO ARM** switch, then **TIMING**. Verify that signal is being recorded and displayed on channel 0.

- 6.2.5 Disconnect signal from J1-1 (DIO1) and connect it to J1-3 (DIO2). Press **STATUS**, **TRIGGER**, **X** (14 times), **1**, **X**, **ENTER**, **AUTO ARM**. Press **TIMING**. Verify that signal is present on channel 1.
- 6.2.6 Remove signal at J1-3 (DIO2) and connect to J1-5 (DIO3). Press **STATUS**, **TRIGGER**, **X** (13 times), **1**, **X**, **X**, **ENTER**, **AUTO ARM**, **TIMING**. Verify signal on channel 2.
- 6.2.7 Remove signal at J1-5 (DIO3) and connect to J1-7 (DIO4). Change trigger to all X's except 1 for channel 3. **AUTO ARM**, **TIMING**. Verify signal on channel 3.
- 6.2.8 Remove signal at J1-5 (DIO3) and connect to J1-2 (DIO5). Change trigger accordingly. Press **AUTO ARM**, **TIMING**. Verify signal on channel 4.
- 6.2.9 Remove signal at J1-2 (DIO5) and connect to J1-4 (DIO6). Change trigger accordingly. Press **AUTO ARM**, **TIMING**. Verify signal on channel 5.
- 6.2.10 Remove signal at J1-4 (DIO6) and connect to J1-6 (DIO7). Change trigger accordingly. Press **AUTO ARM**, **TIMING**. Verify signal on channel 6.
- 6.2.11 Remove signal at J1-6 (DIO7) and connect to J1-8 (DIO8). Change trigger accordingly. Press **AUTO ARM**, **TIMING**. Verify signal on channel 7.
- 6.2.12 Remove signal at J1-8 (DIO8). Now connect up all 10 channels of the USER INPUT port to the generator by using the input cable "push-on" wire wrap receptacles or a card-edge connector. Connect the signals to a common tie-point and to the square-wave generator, and tie the grounds together and to the generator ground.
- 6.2.13 Flip all of the GPIB Analyzer switches to the USER INPUT position. Press **STATUS**, **TRIGGER**, **F** (4 times), **AUTO ARM**, **TIMING**. Verify that channels 8 through F are displaying square-waves. Check that channels CK and CQ are active by monitoring the respective outputs of the ECL 10124 TTL-to-ECL translator 1A. Use an oscilloscope to do this. Refer to schematic and assembly drawings listed in Section VII.
- 6.2.14 Flip all of the GPIB Analyzer switches to the GPIB Input position. Press **AUTO ARM**, **TIMING**, **M → A**. Verify that all channels 8 through F are high (logic 1).

This completes the functional check of the K100-D/488 adapter.

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SECTION VII

SCHEMATICS AND ASSEMBLY DRAWINGS

7.1 Introduction

This section contains the schematics and assembly drawings for the Model K100-D/488 GPIB Analyzer. Parts lists are also included for user convenience.

7.2 List of Drawings

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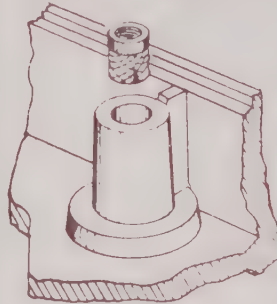
7.3 Parts Lists

The materials in the following lists are subject to change without Gould Inc.'s prior notification. For list verification, contact the Customer Service Department at the factory: Phone (408) 988-6800, TWX 910-338-0509.

7.3.1 List of Parts List

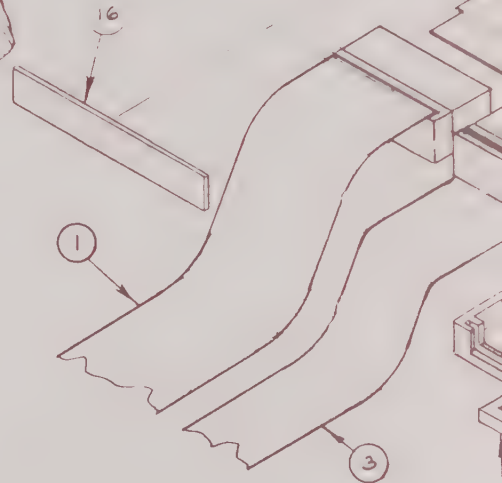
<u>Figure</u>	<u>Page</u>
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7.8 K100-D/488 GPIB Analyzer Assembly - P.C.B. 0112-0165	26
7.9 K100-D/488 GPIB Assembly Assembly - Output Cable 0112-0131	27

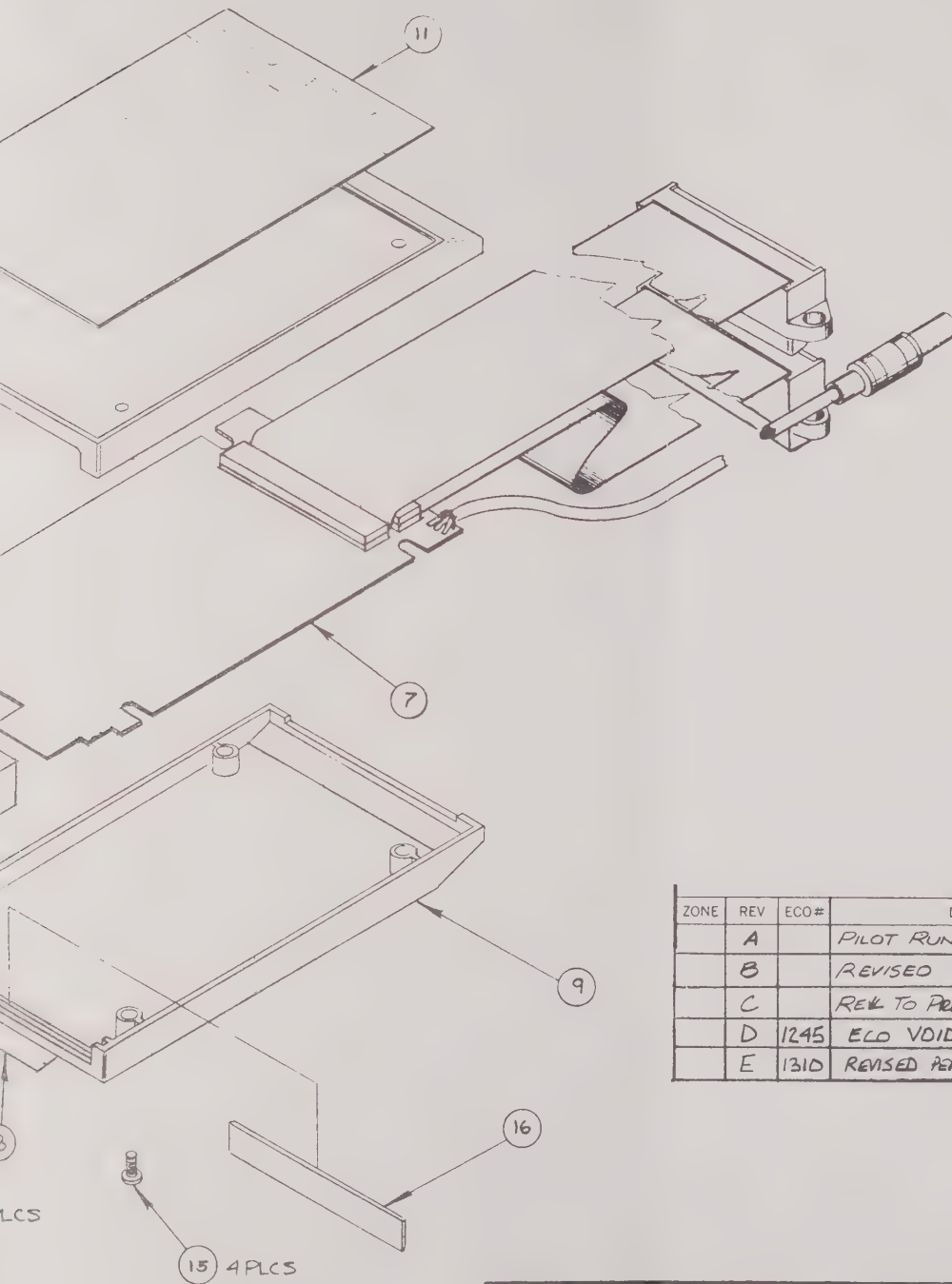
PRESS IN 4 INSERTS. TOP
OF INSERT TO BE FLUSH
WITH PLASTIC NOTE,
SLOTTED END OF INSERT
GOES IN FIRST BE SURE
TO SUPPORT PLASTIC
DIRECTLY BENEATH INSERT.



VIEW A-A

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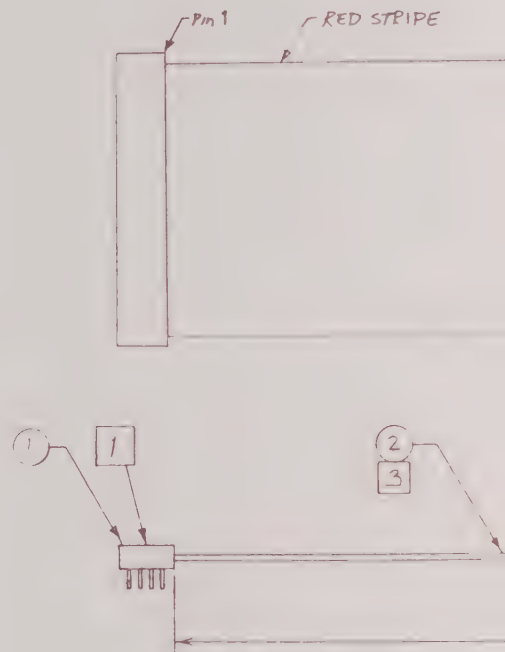




REVISIONS							
ZONE	REV	ECO#	DESCRIPTION	DWN	CHKD	DR	
	A		PILOT RUN REL, ERN*002	<i>[initials]</i>	TM		
	B		REVISED PER EN #1158	<i>[initials]</i>	TM		
	C		REL TO PROD ERN*002D	<i>[initials]</i>	TM		
	D	1245	ECO VOIDED. (NO CHG)	MB			
	E	1310	REVISED PER ECO. (NEW CABLE)	MB			

			-50	-40	-30	-20	-10	PART NUMBER	PART NAME	DESCRIPTION/SPECIFICATION
			DO NOT SCALE DRAWING					DRAWN	DATE	GOULD biomation TITLE TOP ASSEMBLY K100/488
			REMOVE ALL BURRS AND SHARP EDGES DIMENSIONS ARE IN INCHES AND APPLY OVER ADDED FINISHES EXCEPT PAINT SURFACE ROUGHNESS					CHECKED	1/14/80	
			TOLERANCE					PROJ. ENG.	1/14/80	SCALE
			DIMENSIONAL X ± .1 ANGLES XX ± .020 ± 1° XXX ± .010		HOLE SIZE D .500 ± .001 .800-.999 ± .004 1.000-1.499 ± .005			MANUFACTURING	4/23/80	SIZE
10	0112-0164	1	ENG. SERV.		DATE			4/23/80	4/23/80	PART NUMBER
DASH NO.	NUMBER	QTY	NEXT ASSEMBLY		RG			4/23/80	4/23/80	0112 0180
										CODE
										SHEET 1 OF

Figure 7.1

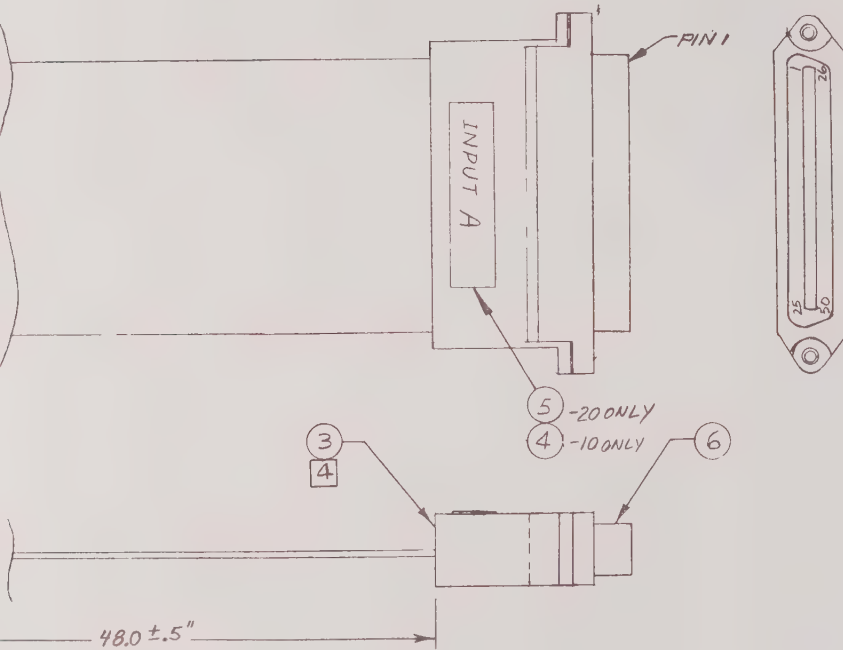


-10 AS
(-20 ASSY)

NOTES :

- 1 MARK WITH PART NO. 0112-0131 AND REVISION LEVEL IN AREA SHOWN, USING 1/8" BLACK CHARACTERS.
2. SEE SHEET 2 FOR HOOK-UP CONFIGURATION.
- 3 CABLE TO BE FREE OF VENDOR OR MANUFACTURER'S MARKING.
- 4 INSTALL BACKSHELL WITH SUPPLIED PIN AFTER TERMINATING CABLE AT CONNECTOR.

INSTALL FLUSH
AS SHOWN



SHOWN
SIMILAR EXCEPT AS NOTED)

REV -0: PILOT RUN RELEASE

REV A: REVISED PER ECO N° 0712
3-19-79 RUTELL TM

REV B: INCORP. ECO N° 0740
3-19-79 RUTELL TM

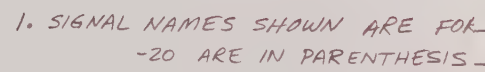
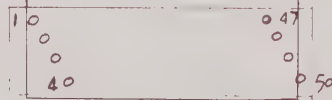
(REV B) RELEASED FOR PRODUCTION
PER EN# 1031 6-6-79 JCL

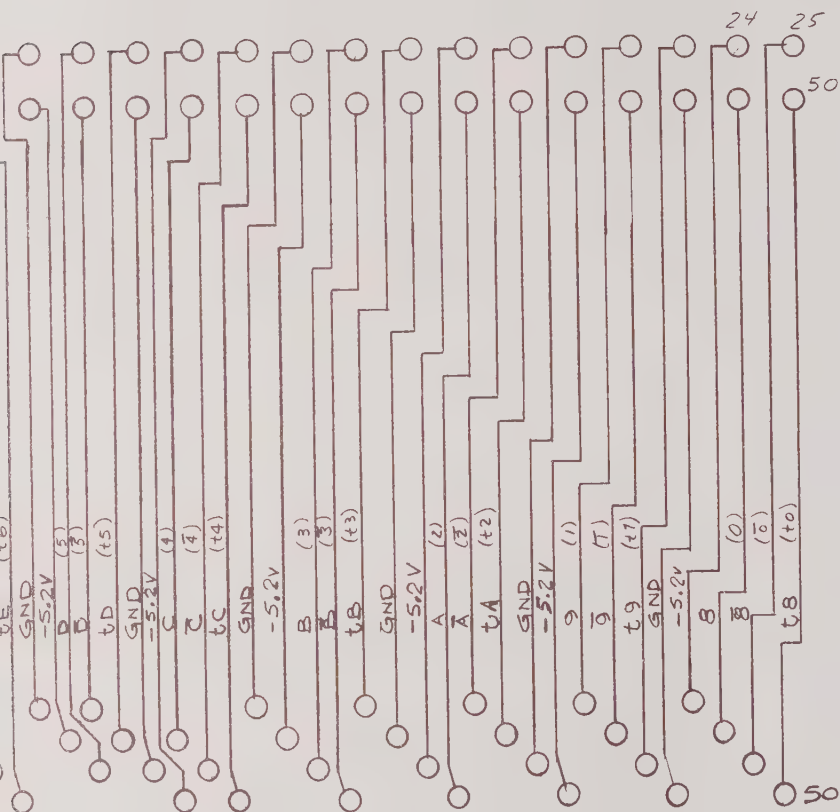
REV C: REVISED PER ECO N° 0848
J CARROLL 7-17-79

REV D: REVISED PER ECO N° 0956
J CARROLL 10-18-79 TM

IFICATION.

				50	40	30	20	10	PART NUMBER	PART NAME	DESCRIPTION SPECIFICATION				
				DO NOT SCALE DRAWING. REMOVE ALL BURRS AND SHARP EDGES. DIMENSIONS ARE IN INCHES AND APPLY OVER ADDED FINISHES EXCEPT PAINT SURFACE ROUGHNESS ✓					DRAWN C. Blending	DATE 11/17/78	GOULD  biomation TITLE ASSEMBLY OUTPUT CABLE				
				TOLERANCE					CHECKED T. McCann	11/25/78					
				DIMENSIONAL X .1 ANGLES XX .020 .1 XXX .010					HOLE SIZE D .599 .003 600 .999 .004 1.000 1.499 .001		ENGINEER C. Blending	11/30/78	SCALE	SIZE	PART NUMBER
				BEND RADIUS					MANUFACTURING X. X. met		11/25/78	—	C	0112-0131	
				FINISH					QUALITY ASSURANCE Shannon		11/25/78	CODE	K1000	SHEET 1 OF	
-22 0112-0185-20															
-10 0112-0185-10															
DASH NO.	NUMBER	QTY	NEXT ASSEMBLY												

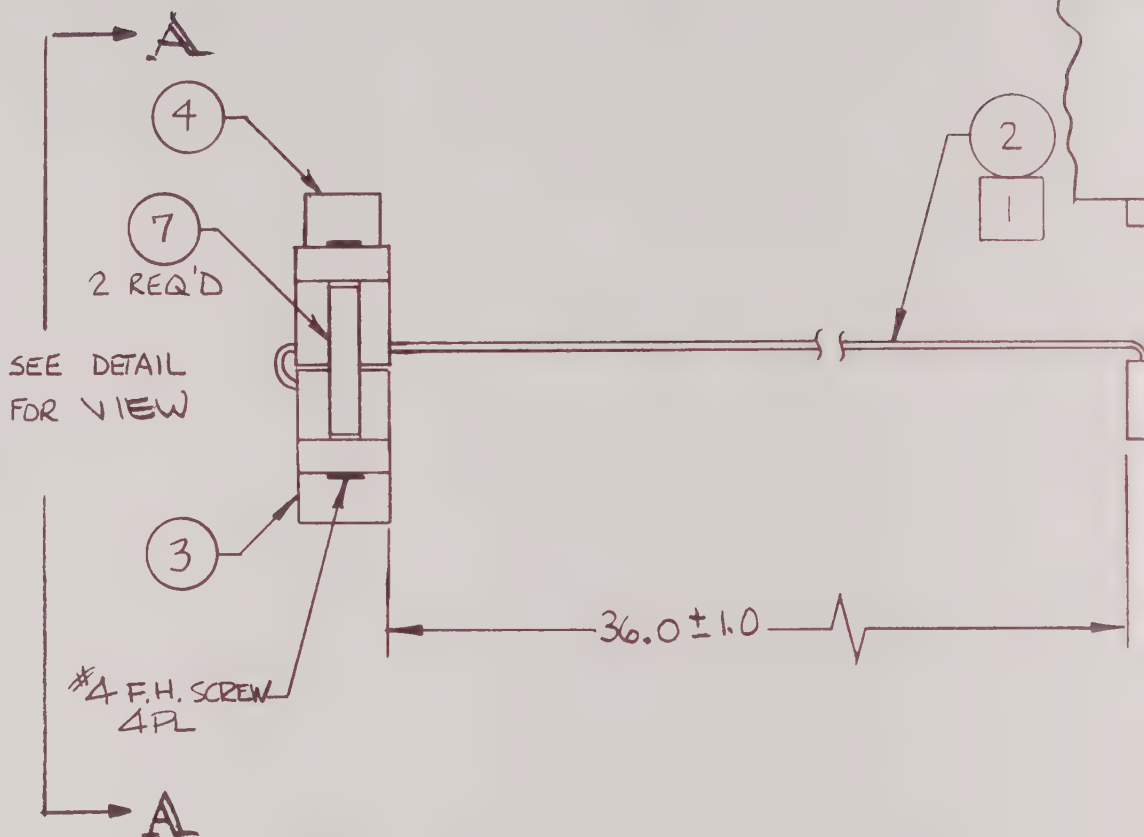




REFERENCE ONLY

				3
				2
				1
PART NUMBER		PART NAME		DESCRIPTION SPECIFICATION
DRAWN		DATE		
CHECKED		GOULD  biomation TITLE ASSEMBLY OUTPUT CABLE		
ENGINEER				
MANUFACTURING		SCALE	SIZE	PART NUMBER
QUALITY ASSUR		CODE		REV
		K100D		D
		SHEET 2 OF 2		

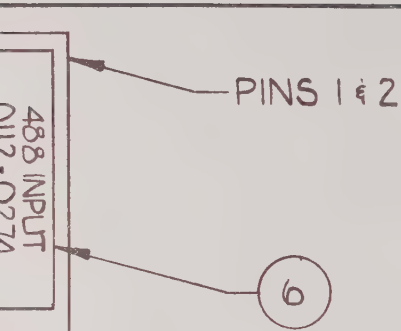
Figure 7.3 20



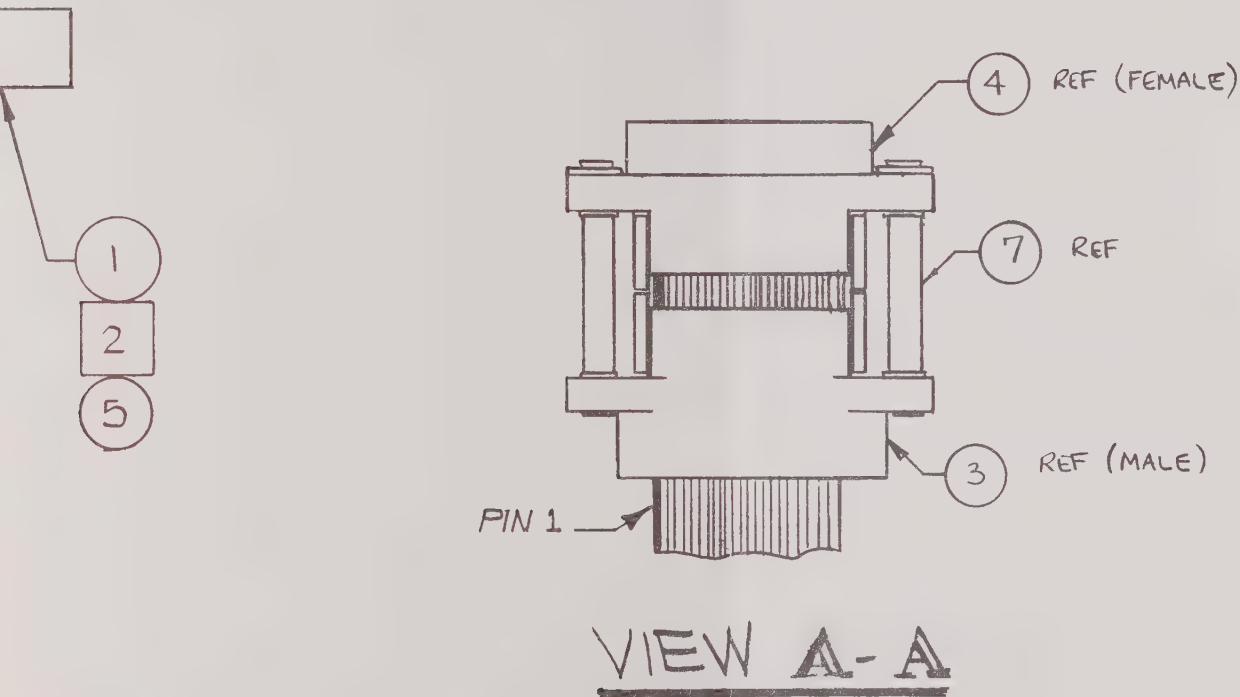
NOTES:

- 1 REMOVE 25TH & 26TH CONDUCTORS FROM CABLE PRIOR TO ASSEMBLY.
- 2 KEY INSERTED BETWEEN LOCATIONS 19/20
- 3 CONNECT PIN 1 OF ALL CONNECTORS TO THE SAME WIRE.

-01	0112-0160
DASH NO.	NUMBER
	NEXT ASSEM

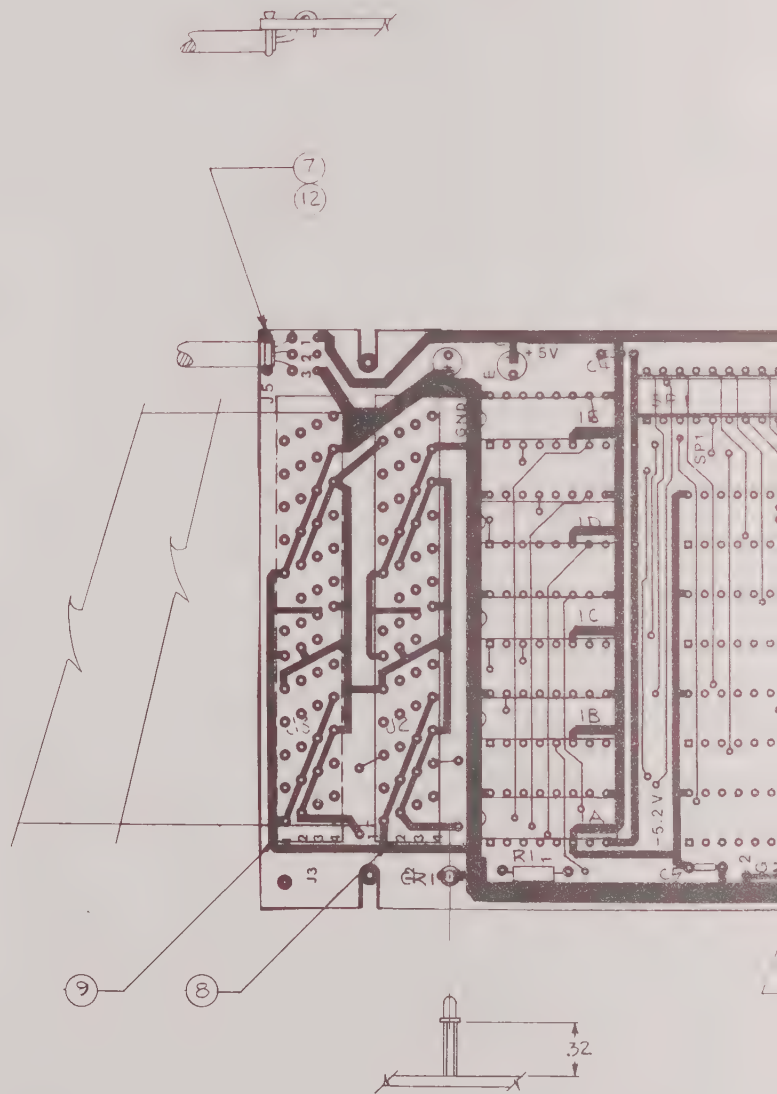


REVISIONS					
REV	ECO#	DESCRIPTION	DWN	CHKD	DATE
A		PILOT RELEASE ERN 002	CR	TW	1/11/80
B		REVISED PER EN 1161	MB		
C		RELEASED TO PROD. PER ERN #0021	MS		
D		REVISED PER E.C.O #1272	JWC	RP	8-5-80

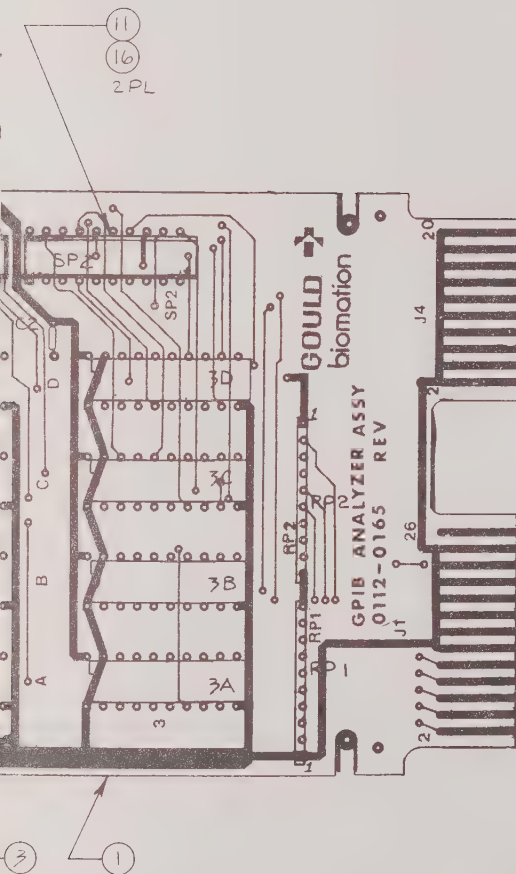


& 21/22

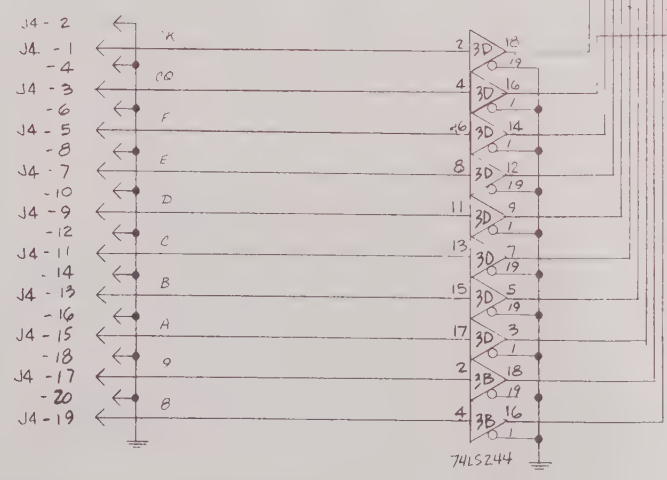
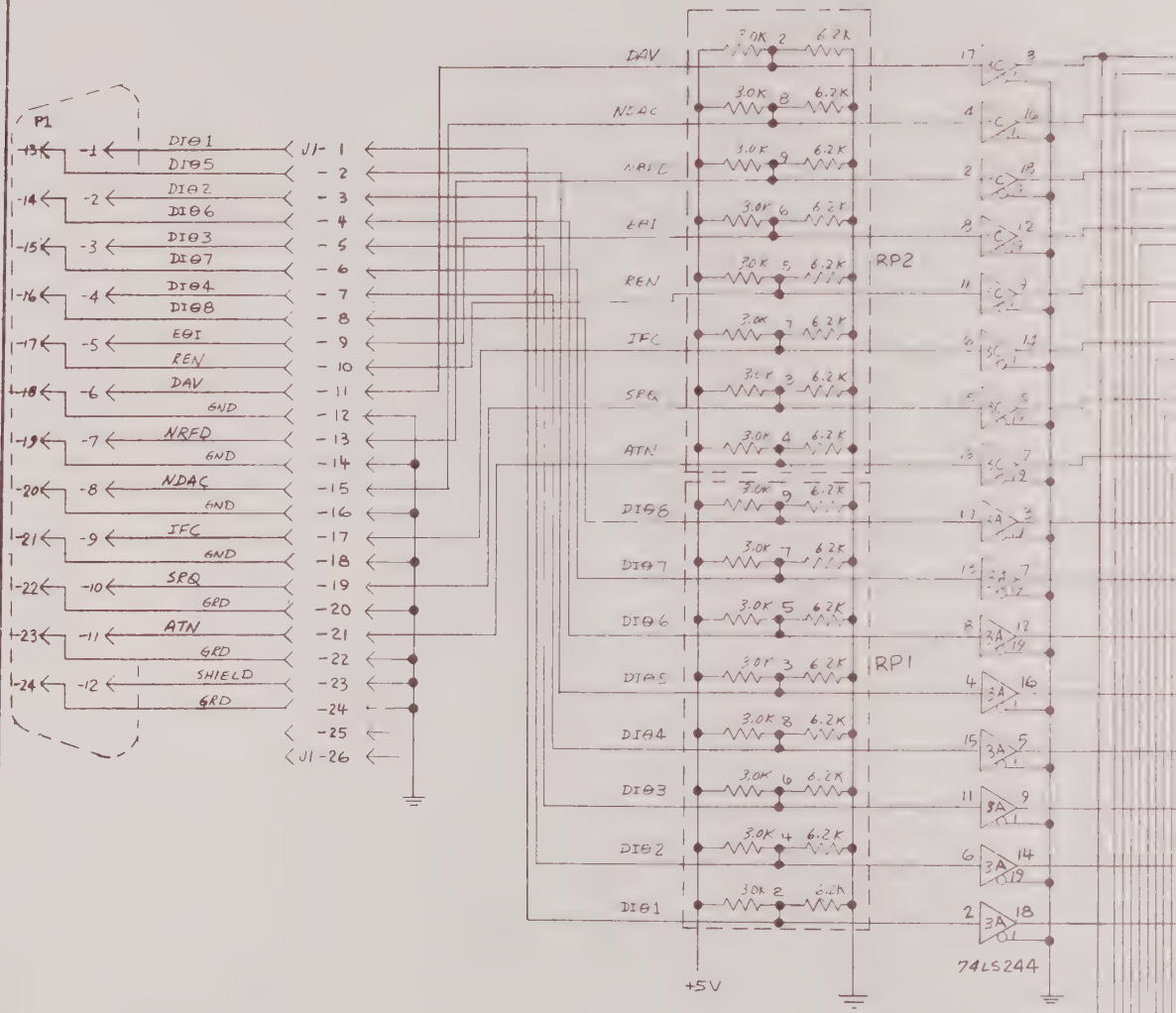
-50	-40	-30	-20	-10	PART NUMBER	PART NAME	DESCRIPTION/SPECIFICATION	ITEM
DO NOT SCALE DRAWING					DRAWN	DATE	GOULD  biomation	
REMOVE ALL BURRS AND SHARP EDGES. DIMENSIONS ARE IN INCHES AND APPLY OVER ADDED FINISHES EXCEPT PAINT. SURFACE ROUGHNESS					C. Rasmussen	7-10-79	TITLE	
TOLERANCE					CHECKED	4-23-80	CABLE,	
DIMENSIONAL: .X ± .1 ANGLES .XX ± .020 ± 1° .XXX ± .010					PROJ. ENG.	1-14-80	GPIB ANALYZER	
HOLE SIZE: .0-.599 ± .003 .600-.999 ± .004 1.000-1.499 ± .005					MANUFACTURING	4/23/80	SCALE	SIZE
ENG. SERV. RG					DATE	4/23/80	1/1	B
DATE					QUALITY ASSUR	4/23/80	PART NUMBER	REV
4/23/80					4/23/80		0112-027A	D
CODE							SHEET 1 OF 1	

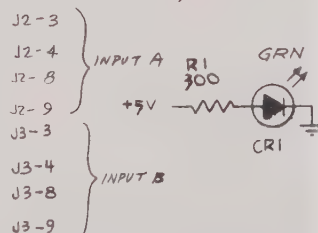
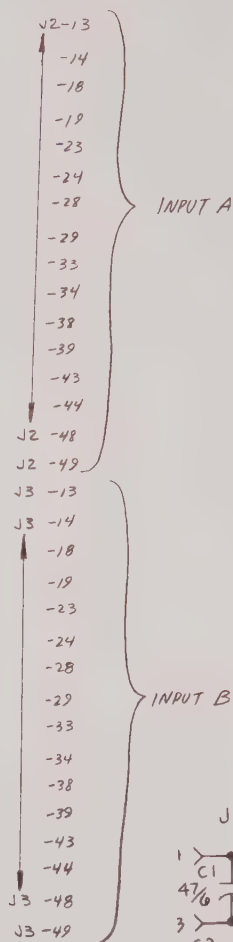


REVISIONS					
ZONE	REV	ECO #	DESCRIPTION	DWN	CHKD
	A		PILOT RUN REL ERN 002	SW	TH
	B		REVISED PER EN 1151	SW	TH
	C		REVISED PER EN 1155	SW	TH
	D		REL TO PROD ERN 0021	SW	TH
	E		REVISED PER ECO# 1288	SW	RD
	F		REVISED PER ECO# 1291	SW	RD
	G	1390	REVISED POK ELO.	11/8	9/



-50		-40		-30		-20		-10		PART NUMBER		PART NAME		DESCRIPTION/SPECIFICATION	
DO NOT SCALE DRAWING										DRAWN		DATE			
REMOVE ALL BUBBLES AND SHARP EDGES. DIMENSIONS ARE IN INCHES AND APPLY OVER ADDED FINISHES EXCEPT PAINT SURFACE ROUGHNESS.										J. WELDON		8-23-75			
TOLERANCE										CHECKED		DATE			
DIMENSIONS: 1 ± .1 ANGLES 45° ± .002										T. WELDON		8-23-75			
HOLE SIZE .000 ± .002										PROJ. ENG.		DATE			
.001 ± .001										MANUFACTURING		DATE			
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.203 ± .2															





REVISONS				
REV	DESCRIPTION	BY	DATE	APP
A	PILOT RUN REL.ERN ⁰⁰²	<i>[Signature]</i>	1/14/50	TW
B	REVISED PER EN ¹¹⁵¹	<i>[Signature]</i>	1/18/50	
C	REVISED PER EN ¹¹⁵⁵	<i>[Signature]</i>	4/11/50	TW
D	REL TO PROD PER EN ⁰⁰²¹	<i>[Signature]</i>	7/22/50	TW

[illegible]

Figure 7.6

[illegible]

PART NUMBER	PART NAME	REF. DESIGNATION	VENDOR NO.	DESCRIPTION	TYPE
12-0274	CABLE, GPIB INPUT				LM
12-0365-30	CABLE, USER INPUT			INPUT A	LM
12-0165	PCB ASSY				LM
2-0071-10	CASE, BOT				
2-0300	CASE, TOP				
12-0161	PANEL				
000-0243	FOOT				
010-0032	SERIAL TAG				
000-0269	INSERT				
000-0384	SCREW				
12-0141	FRONT PNL				

REF. DRAWINGS	REV	DESCRIPTION	DATE	DWN	CKD	APPD
	A	REL TO PILOT RUN ERN 002	1/10/80	<i>[Signature]</i>	TU	
	B	REVISED PER EN # 1158	4/19/80	<i>[Signature]</i>	TU	
	C	REL TO PROD ERN 0021	7/24/80	<i>[Signature]</i>	TU	
	D	ELD # 1245 VOIDED. (NO CHG)	8.4.80	42		
	E	ELD # 1310 NEW CABLE ASSY.	8.4.80	42	<i>[Signature]</i>	

yssm cum RING SURFACE 4/23/80	DATE	LIST OF MATERIAL TOP ASSEMBLY K100/488	biomation		
	7-17-79				
	4-23-80				
	4-23-80				
			B	0112-0160	REV E
		MODEL K100D	CODE	SHEET 1 OF 1	

Figure 7.7

[illegible]

PART NUMBER	PART NAME	REF. DESIGNATION	VENDOR NO.	DESCRIPTION	TYPE
012-0167	PWB				
0000-0054	BUSS WIRE FORMED				
800-0240	1 C	3A-3D	OCTAL BUFFER	74LS244	
850-0021	1 C	1A-1E	QUAD TTL→ECL	10124	
0010-0055	CABLE, PWR				LM
012-0131-10	↓ K100 INPUT A				LM
012-0131-20	↓ K100 INPUT B				LM
3700-0049	RES PACK	RP 1, 2	10PIN SIP	3K/6.2K	
6600-0115	SW PACK	SP 1, 2			
7200-0025	MOUSE TAIL				
6400-0041	DIODE, LED	CR 1		GREEN	
4300-0025	CAPACITOR	C1,3		47/6V	
4000-0025	↓	C2,4,5		.1uS	
6100-0121	SOCKET, SW	(SP1, 2)		20 pin	
0000-3000	RESISTOR	R1		300Ω, 1/4, ±5%	

REF. DRAWINGS	REV	DESCRIPTION	DATE	DWN	CKD	APPD
	A	REL TO PILOT RUN PER ERN 002	8-21	JW	JAM	
	B	REVISED PER EN #1151	3/8	~~CH~~	—	
	C	REVISED PER EN #1155	4/11	~~CH~~	—	
	D	REL TO PROD ERN 0021	4/23	~~CH~~	Ym	4/23/80
	E	REVISED PER ECO #1288	7-80	SW	RD	
	F	REVISED PER ECO #1291	7-80	SW	RD	
	G	REVISED PER ECO #1390	3-24-81	MIS	—	

WELDON	DATE 8-21-79	LIST OF MATERIAL ASSEMBLY K100/488 GPIB ANALYZER	biomation		
McLain	4-22-80		B	0112-0165	REV G
	4-23-80				
INSURANCE	4/23/80				
		MODEL K100	CODE	SHEET 1 OF 1	

[illegible]

[illegible]

Pending	DATE 10-10-78	LIST OF MATERIAL ASSEMBLY, OUTPUT CABLE	biomation	
Uc Cam	11-28-78			
Pending	11-30-78			
URING	1/10/79			
SSURANCE	1/10/79			
		MODEL K100D	CODE	SHEET 1 OF 1

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